### 3M™ Non-Structural Adhesives

#### 3M™ Aerosol Adhesives

Only a finger’s touch puts a job-matched formulation to work on paper, plastic, cardboard, foam, metal and more. 3M Aerosol Adhesives contain no methylene chloride, chlorofluorocarbons (CFCs), or 1,1,1-trichloroethane (methyl chloroform) and are California compliant.

#### 3M™ FoamFast 74 Spray Adhesive

- Fast tack with foam-tearing strength
- Soft, non-dimpling glue line
- General upholstery foam bonding
- Knife edge bonding, boxing, edge turning
- Bonds flexible urethane or latex foam together or to wood, metal and plastic

<table>
<thead>
<tr>
<th>Product Number/Description</th>
<th>Spray</th>
<th>Bonding Range</th>
<th>Surfaces</th>
<th>(PSI) Shear</th>
<th>Initial/Ultimate</th>
<th>Relative Adhesion Range</th>
<th>Temperature</th>
<th>Coverage</th>
<th>Color</th>
<th>Size</th>
<th>UPC (021200-)</th>
<th>Qty./Case</th>
</tr>
</thead>
<tbody>
<tr>
<td>3M™ FoamFast 74 Spray Adhesive</td>
<td>1&quot; – 4&quot; variable</td>
<td>N/R/15 min.</td>
<td>40/205</td>
<td>20</td>
<td>120°F (49°C)</td>
<td>260</td>
<td>Orange</td>
<td>Clear</td>
<td>24 fl. oz. can</td>
<td>82242-1</td>
<td>50045-9</td>
<td>96316-2*</td>
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</tbody>
</table>

#### 3M™ Super 77 Multipurpose Spray Adhesive

- Fast, aggressive tack for bonding many lightweight materials
- High coverage
- Low soak-in for long lasting bonds
- Bonds gaskets in water pumps, and attaches insulation to sheet metal

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<tbody>
<tr>
<td>3M™ Super 77 Multipurpose Spray Adhesive</td>
<td>1-1/2&quot; – 4&quot; fan</td>
<td>15 min./30 min.</td>
<td>25/160</td>
<td>15</td>
<td>110°F (43°C)</td>
<td>220</td>
<td>Original Formula</td>
<td>Orange</td>
<td>24 fl. oz. can</td>
<td>96315-5*</td>
<td>21210-9</td>
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</tbody>
</table>

#### 3M™ Rubber & Vinyl 80 Spray Adhesive

- Neoprene-based contact adhesive with plasticizer resistance
- Adheres stainless steel panels, stiffeners, metal kick plates, leather and most supported vinyl, plastics, laminates, wood products and rubbers (except EPDM)

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<tbody>
<tr>
<td>3M™ Rubber &amp; Vinyl 80 Spray Adhesive</td>
<td>3&quot;</td>
<td>N/R/1 hr.</td>
<td>50/400</td>
<td>35</td>
<td>200°F (93°C)</td>
<td>75/30*</td>
<td>—</td>
<td>24 fl. oz. can</td>
<td>82618-4</td>
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</tbody>
</table>

#### 3M™ Hi-Strength 90 Spray Adhesive

- High contact bond for decorative laminate
- Adheres to polyethylene and polypropylene to wood, metal and more
- One minute dry time

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<tbody>
<tr>
<td>3M™ Hi-Strength 90 Spray Adhesive</td>
<td>1&quot; – 4&quot; variable</td>
<td>N/R/15 min.</td>
<td>45/230</td>
<td>25</td>
<td>160°F (71°C)</td>
<td>100</td>
<td>—</td>
<td>24 fl. oz. can</td>
<td>30023-3</td>
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</tbody>
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1 ATD T.M. C-700: 1/8" birch veneer bonded to 1/8" birch veneer
2 ATD T.M. C-440
3 ATD T.M. C-483: 500 g load for 1 hr. at noted temperature
4 Plastic laminate bonding @ 3-5 g/sq. ft. coverage
5 Coverage based on container sizes 24 fluid ounce or 16 fluid ounce size cans
6 N/R = Not Recommended

* NOT FOR SALE IN CALIFORNIA